



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA6A-1800
Job Sheet 179992



30
XLS
7-24

Part No: SWA6A-1800

Job Qty: 10 ea

Part Name: Cover



Part Weight: 0 lbs

Job Created: 6/27/18

Due Date: 7/13/18

Type: SOLD

Note: DWG SWA6A-1800 Rev2 IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

DAG
21
9-89

Status: At Planning

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	7/13/18	7/13/18	0.00	0.00	Start Up Machining		JTB 18-08-02
110	Mori Seiki	10 pcs	7/13/18	7/13/18	0.00	2.50	MORI SL2500Y		JTB 18-08-02
120	QC	10 pcs	7/13/18	7/13/18	0.00	0.00	QC2		JTB 18-08-02
130	QC	10 pcs	7/13/18	7/13/18	0.00	0.00	QC8		JTB 18-08-02
140	Packaging	10 pcs	7/13/18	7/13/18	0.00	0.00	Packaging3		JTB 18-08-02
150	QC21-SA	10 Ea	7/13/18	7/13/18	0.00	0.00	QC21		JTB 18-08-02

Part Op Descriptions: 110 - 1-Machine as per folio FB709 FOLIO REV: _____ DWG REV: _____ 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H1150-R3.500	17-4 SS H1150 Round Bar 3.500"	.3750 ft (.0375 ea)	90-Start up Operation	5091272

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H1150-R3.500	0	5	0

Part Specifications

Specifications could not be found.

Plex 6/27/18 11:49 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

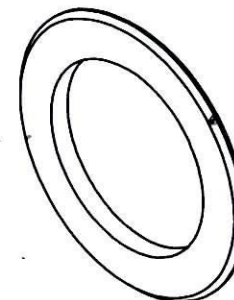
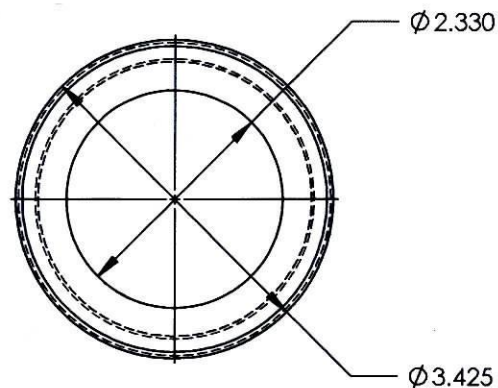
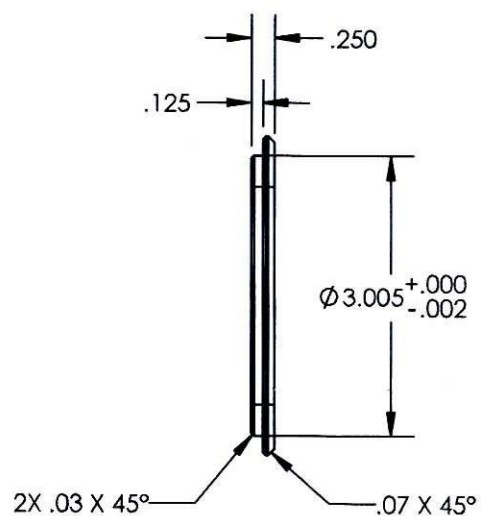
QA Closed: _____ Date: _____

Work Order update only ☐

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
2	AS DRAWN BY CANAM	11/20/2012	JAG



SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 179992 MJS
180627

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA6A-1800	1	COVER	S.S.	Ø3-5/8 X 3/8

RED BARN MACHINE	
TITLE COVER	
DWG NO. SWA6A-1800	REV 2
MATL S.S.	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 4/3/2002
SHEET 1 OF 1	

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

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Date : _____	Revision: 2 Inspector: _____ Exp Date: _____ Instructions: _____ Date: 08/02/18 DART AEROSPACE Container No.: S098582 Part: SWA6A - 1800 Job No: 179992 Serial No/Batch: S098582 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com																				
				MRB (QSI042) Approval																	
				Completed By																	
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